

# CERTIFICATE

**Welding of railway vehicles and components according to:  
EN 15085-2**

This Certificate is issued to: **CALDEPAR, S.L.**  
Calle Gavilanes Nº2, Polígono Industrial Los Gallegos  
28946 Fuenlabrada, Madrid  
Spain

Is qualified to perform welding work within the range of certification of

**Certification Level CL1 according to EN 15085-2:2020 Type of activity: P, M (Production / Maintenance)**

**Area of Application:** New build, conversion and repair of railway vehicles and their components.

**Welding processes and base material groups:**

Welding processes acc to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.1	t = 3 - 24 mm	BW
	1.1/8.1	t ≥ 5 mm	FW, FW, Gr.1-Le≤275Mpa, ml
	1.2	t ≥ 5 mm	FW, FW, Le≤355Mpa, sl&ml
	1.2	t = 3 - 40 mm	FW, partly mechanized, ml
	1.2	t = 10 - 40 mm	T-BW/FW, partly mechanized, ml
	1.2	t = 3 - 60 mm	BW, BW, Le≤355Mpa
138	1.2	t ≥ 3 mm D ≥ 25 mm	FW
141	8.1	t = 3 - 16 mm	BW
141/138	1.2	t = 3 - 22 mm D ≥ 25 mm	BW

**Responsible welding coordinator (RWC):** Antonio Ortiz Casas (IWE-ES-1247) (Level A) (External) Born: 1982

**Deputy welding coordinator (DWC):** Roberto Perez Lopez (Level C) Born: 1974

**Comments:** see reverse.

**Certificate No:** LRQA/15085/CL1/138/19/0A1  
**Valid:** from 11 March 2022 to 10 March 2025  
**Issued on:** 11 March 2022  
**Auditor:** Bruno Vieira  
**IWE number:** PT/IWE/0199

Rodrigo González

Decision maker of LRQA Inspection Iberia, S.A.

General regulations (see annex)

**Annex certificate No: LRQA/15085/CL1/138/19/0A1**

**CALDEPAR, S.L.**

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Spain

**Comments:**

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN15085-2: 2020.

Small manufacturer in accordance to EN15085-2 Annex C.

The responsible welding coordinator is authorized to test the qualification of welders / welding operators according to the applicable standards within the range of certification of this Certificate.

**General regulations**

according to EN 15085-2: 2020

**Revocation of the Certificate**

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid