

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

LRQA/15085/CL1/138/19/1

LRQA Inspection Iberia SA hereby certifies that the welding company

CALDEPAR, S.L.
Calle Gavilanes Nº2, P.I. Los Gallegos
28946 Fuenlabrada
Spain

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P, M

in the range indicated in the annex.

validity: 2022-10-24 until 2025-10-24

Madrid, Spain, 2022-10-24
Place and date of issue

Lead auditor: VIEIRA

signed on original

POZO RIVERO
Deputy head of certification body

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.1 1.1/8.1 1.2 1.2 1.2 1.2	t = 3 - 24 mm t ≥ 5 mm t ≥ 5 mm t = 3 - 40 mm t = 10 - 40 mm t = 3 - 60 mm	BW FW, Gr.1-Le≤275Mpa, ml FW, FW, Le≤355Mpa, sl&ml FW, ml T-BW/FW, ml BW, Le≤355Mpa
138	1.2	t ≥ 3 mm D ≥ 25 mm	FW
141	8.1	t = 3 - 16 mm	BW
141/138	1.2	t = 3 - 22 mm D ≥ 25 mm	BW

Area of Application:

- New build, conversion and repair of railway vehicles and their components

Responsible welding coordinator(s):

Antonio Ortiz Casas, EWE [external]

born: 1982

1st deputy(ies) of the responsible welding coordinator(s):

Roberto Perez Lopez , Level C

born: 1974

Others deputies:

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Remarks:

Small manufacturer in accordance to EN15085-2 Annex C.

The welding coordinator Antonio Ortiz Casas is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

LRQA/15085/CL1/138/19/1

General provisions:

The General Terms and Conditions of the LRQA Inspection Iberia SA apply in the currently valid version.