

Certificado



Sistema de Gestión de acuerdo a la Norma
ISO 9001:2015

El organismo de certificación TÜV NORD CERT GmbH confirma por la presente, en base a la auditoría, la valoración y la decisión de certificación efectuadas según la norma ISO/IEC 17021-1:2015, que la organización

CALDEPAR, S.L.
Pol. Ind. Los Gallegos C/ Gavilán N° 2
28946 Fuenlabrada (Madrid)
España



utiliza un sistema de gestión que cumple los requisitos establecidos por la norma ISO 9001:2015 y que dicha conformidad será objeto de supervisión durante la vigencia del certificado de 3 años.

Alcance

**La producción de piezas de calderería media y pesada.
La producción y el montaje de piezas mecanizadas y máquinas especiales. La reparación de piezas mecánicas en general en máquinas fresadoras, tornos y mandrinadoras.**

N° de certificado: 44 100 23510084
N° de informe de auditoría: 240259

Validez certificado previo: 10/12/2024
Válido desde: 12/12/2024
Válido hasta: 10/12/2027

Madrid, 12/12/2024

Entidad de Certificación de TÜV NORD CERT GmbH

Certificate

Management system as per
ISO 9001:2015



The Certification Body TÜV NORD CERT GmbH hereby confirms as a result of the audit, assessment and certification decision according to ISO/IEC 17021-1:2015, that the organization

CALDEPAR, S.L.
Pol. Ind. Los Gallegos C/ Gavilán N° 2
28946 Fuenlabrada (Madrid)
Spain



operates a management system in accordance with the requirements of ISO 9001:2015 and will be assessed for conformity within the 3 year term of validity of the certificate.

Scope

The production of heavy and medium weight boilermaking. Machined pieces production including assembling and special machines. The reparation of machined pieces in general in milling machines, lathes and boring machines.

Certificate Registration No. 44 100 23510084
Audit Report No. 240259

End of validity of previous certificate:
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Valid from: 12/12/2024
Valid until: 10/12/2027

Madrid, 12/12/2024

Certification Body at TÜV NORD CERT GmbH

Certificado

Sistema de Gestión de acuerdo a la Norma
ISO 14001:2015

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Pol. Ind. Los Gallegos C/ Gavilán N° 2
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utiliza un sistema de gestión que cumple los requisitos establecidos por la norma ISO 14001:2015 y que dicha conformidad será objeto de supervisión durante la vigencia del certificado de 3 años.

Alcance

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Pol. Ind. Los Gallegos C/ Gavilán N° 2
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Madrid, 12/12/2024

Certification Body at TÜV NORD CERT GmbH

CERTIFICATE

Welding of railway vehicles and components according to:
EN 15085-2

This Certificate is issued to:

CALDEPAR S.L.

Calle Gavilanes N°2, Polígono Industrial los Gallegos
28946 Fuenlabrada, Madrid
Spain.

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A1:2023
Type of activity: P

Type of components:

New build, conversion and repair of railway vehicles and their components

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.1	t = 3 - 24 mm	BW, Partly Mechanized
	1.1/8.1	t ≥ 5 mm	FW, Partly Mechanized
	1.2	t ≥ 5 mm	FW, Partly Mechanized
	1.2	t ≥ 5 mm	FW, Partly Mechanized (PWHT)
	1.2, 3	t = 3 - 40 mm	FW, Partly Mechanized
	1.2	t = 10 - 40 mm	T-BW/FW, Partly Mechanized
	1.2	t = 10 - 40 mm	BW/T-BW, Partly Mech. (PWHT)
	1.2	t = 3 - 60 mm	BW, Partly Mechanized

Responsible welding coordinator (RWC):

Antonio Ortiz Casas (IWE) (Level A-Ext.) born: 1982

Deputy welding coordinator (DWC):

Roberto Perez Lopez (Level C) born: 1974

Comments:

see reverse.

Certificate No: LRQA/15085/CL1/0138/19/2

Valid: from 24 October 2025 to 24 October 2028

Issued on: 24 October 2025

Auditor:

Roberto Eiró



Vicente Rouco – Deputy Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/0138/19/2
CALDEPAR S.L.

Calle Gavilanes N°2, Polígono Industrial los Gallegos
28946 Fuenlabrada, Madrid
Spain.

Comments:

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN 15085-2:2020+A1:2023.

The welding coordinator Antonio Ortiz Casas is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Limited to CPC2.

Small manufacturer acc. to annex C EN 15085-2.

General regulations

according to EN 15085-2:2020+A1:2023

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid