

## CERTIFICATE

Welding of railway vehicles and components according to:  
EN 15085-2

This Certificate is issued to:

**CALDEPAR S.L.**

Calle Gavilanes N°2, Polígono Industrial los Gallegos  
28946 Fuenlabrada, Madrid  
Spain.

Is qualified to perform welding work within the range of certification of

**Certification Level CL1 according to EN 15085-2:2020+A1:2023**  
**Type of activity: P**

Type of components:

New build, conversion and repair of railway vehicles and their components

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.1	t = 3 - 24 mm	BW, Partly Mechanized
	1.1/8.1	t ≥ 5 mm	FW, Partly Mechanized
	1.2	t ≥ 5 mm	FW, Partly Mechanized
	1.2	t ≥ 5 mm	FW, Partly Mechanized (PWHT)
	1.2, 3	t = 3 - 40 mm	FW, Partly Mechanized
	1.2	t = 10 - 40 mm	T-BW/FW, Partly Mechanized
	1.2	t = 10 - 40 mm	BW/T-BW, Partly Mech. (PWHT)
	1.2	t = 3 - 60 mm	BW, Partly Mechanized

Responsible welding coordinator (RWC):

*Antonio Ortiz Casas (IWE) (Level A-Ext.)* born: 1982

Deputy welding coordinator (DWC):

*Roberto Perez Lopez (Level C)* born: 1974

Comments:

see reverse.

**Certificate No:** LRQA/15085/CL1/0138/19/2

Valid: from 24 October 2025 to 24 October 2028

Issued on: 24 October 2025

**Auditor:**

*Roberto Eiró*



Vicente Rouco – Deputy Head of MCB

General regulations (see annex)

**Annex certificate No: LRQA/15085/CL1/0138/19/2**  
**CALDEPAR S.L.**

Calle Gavilanes N°2, Polígono Industrial los Gallegos  
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Spain.

**Comments:**

This Certificate is subject to monitoring of compliance by LRQA Iberia Inspection S.A. as required by the standard EN 15085-2:2020+A1:2023.

The welding coordinator Antonio Ortiz Casas is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Limited to CPC2.

Small manufacturer acc. to annex C EN 15085-2.

**General regulations**

according to EN 15085-2:2020+A1:2023

**Revocation of the Certificate**

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid